

## High Density Polyethylene GP100OR

### Description:

GP100OR is a High Density Polyethylene compound specially developed for the manufacturing of extruded pipes for gas distribution. It is produced with bimodal technology and has high molar mass. It shows excellent mechanical properties and resistance to hydrostatic pressure and stress cracking. This resin has MRS (Minimum Required Strength) of 10 MPa, according to ISO 9080, and is classified as PE 100, according to ISO 12162. GP100OR is manufactured in orange color and contains additives to protect it against ultraviolet radiation action and photodegradation.

### Application:

Jacketing of underwater cables

### Process:

Pipe Extrusion.

### Control Properties:

	ASTM Method	Units	Values
Melt Flow Rate (190/5.0)	D 1238	g/10 min	0.22
Density	D 792	g/cm <sup>3</sup>	0.950

### Typical Properties:

Plaque Properties<sup>a</sup>

	ASTM Method	Units	Values
Tensile Strength at Yield	D 638	MPa	24
Tensile Strength at Break	D 638	MPa	36
Flexural Modulus – 1% Secant	D 790	MPa	1240
Shore D Hardness	D 2240	-	64
Notched Izod Impact Strength	D 256	J/m	350
Environmental Stress Cracking Resistance <sup>b</sup>	D 1693	h/F50	> 1000
Vicat Softening Temperature at 10 N	D 1525	°C	126
Deflection Temperature under Load at 0.455 MPa	D 648	°C	72
Elongation at Yield	D 638	%	8.1
Elongation at Break	D 638	%	770

(a) Test specimens prepared from compression molded sheet made according to ASTM D 4703.

(b) Compression molded 2 mm thickness, 0.3 mm notched-plaques; 100% Igepal; 50°C.

### Final Remarks:

- The information presented in this Data Sheet reflects typical values obtained in our laboratories, but should not be considered as absolute or as warranted values. Only the properties and values mentioned on the Certificate of Quality are considered as guarantee of the product.
- In some applications, Braskem has developed tailor-made resins to reach specific requirements.
- In case of doubt regarding utilization, or for other applications, please contact our Application Engineering.
- For information about safety, handling, individual protection, first aids and waste disposal, please see MSDS. CAS Registry number: 25087-34-7.
- The mentioned values in this report can be changed at any moment without Braskem previous communication.
- Braskem does not recommend this grade for packages, parts or any kind of product manufacture that will be used for storage or contact with solution that will have internal contact with human body.
- The content of this Data Sheet replaces previous revisions published for this product.
- This resin does not contain the substance Bisphenol A (BPA, CAS # No. 80-05-7) in its composition.
- The content of this Data Sheet replaces previous revisions published for this product.